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D5067-012
Job Sheet 194972



Part No: D5067-012

Job Qty: 1 pcs

Part Name: Basket Assembly, Heavy Duty Lid, RH



order 14818

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/13/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 6/14/19

Description:

Type: SOLD

Note: DWG D5067 REV.A IPP REV:A 18.01.17 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
110	Handfinish - 4 - Assembly	1 pcs	6/14/19		0.00	1.00	Handfinish - 4 - 1		<i>UL 1c-6-3</i>
							Handfinish - 4 - 10		
							Handfinish - 4 - 11		
							Handfinish - 4 - 12		
							Handfinish - 4 - 13		
							Handfinish - 4 - 14		
							Handfinish - 4 - 15		
							Handfinish - 4 - 2		
							Handfinish - 4 - 3		
							Handfinish - 4 - 4		
							Handfinish - 4 - 5		
							Handfinish - 4 - 6		
							Handfinish - 4 - 7		
							Handfinish - 4 - 8		
							Handfinish - 4 - 9		
120	QC 5	1 pcs	6/14/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		<i>JUN 04 2019 68</i>
							QC 5 - 9		<i>9-89</i>
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	1 pcs	6/14/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		<i>DAS</i>
							Packaging 3 - 6 - B4B		<i>5</i>
							Packaging 3 - 7 - B4B		<i>9-89</i>
							Packaging 3 - 8 - B4B		<i>JUN 06 2019</i>
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		

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P.T.O.

				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	1 pcs	6/14/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 110 - (Assemble as per dwg) ASSEMBLE AS PER DWG (SEE NOTE 8) AND INSTALL PLACARD.					
Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)					
130 - (Identify as per dwg & Stock Location: _____)					
140 - (QC21- Final Inspection - Work Order Release)					

518087

https://www.plexonline.com/7c5b073e-43a8-45f2-95eb-88c9d6fd8a50/Plexus_Control/Report_View_Viewer_2.asp?URL=https://www.plexonline.com/7c5b07... 3/4

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Handfinish - 4 - Assembly	97447A010	4	655	0
	AN3-11A	4	293	0
	AN3-14A	4	233	0
	AN3-16A	2	186	0
	AN310-4	3	114	0
	AN310C4	3	70	0
	AN4-12	3	58	0
	AN4-13A	6	1,237	0
	AN4C15	1	63	0
	AN5-17A	4	104	0
	D2530	1	11	0
	D2535	2	228	0
	D2537	2	112	0
	D2690-10	1	14	0
	D2690-6	1	47	0
	D3912-041	1	11	0
	D3914-041	1	3	0
	D3917-3	6	108	0
	D3953-17	2	31	0
	D3953-19	1	4	0
	D3953-21	1	48	0
	D3953-3	2	38	0
	D3953-7	2	44	0
	D3953-9	2	36	0
	D3969-3	1	54	0
	D4150-041	1	2	0
	D4151-041	1	6	0
	D4151-043	1	13	0
	D4713-1	1	36	0
	D5068-041	1	0	0
	D5533-200	1	17	0
	D5554-1	2	21	0
	MS17984-C412	1	14	0
	MS17984-C413	1	35	0
	MS21042L3	10	2,860	0
	MS21042L4	6	3,120	0
	MS21042L5	4	741	0
	MS24665-151	4	399	0
	MS24665-300	2	568	0
	MS3367-5-0	1	152	0
	NAS1149C0432R	2	1,288	0
	NAS1149C0463R	3	308	0
	NAS1149F0332P	16	4,639	0
	NAS1149F0432P	18	1,547	0
	NAS1149F0563P	4	251	0
	NAS1515H4L	2	256	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

19-7339

Route update only ☐

Job: 194972		DISPOSITION		DEPARTMENT/PROCESS			
Part No. D5067-012		Rework ☒ Scrap ☐ Use-as-is ☐		Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐
				Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐
				Large Fab ☐	Finishing ☒	Rec/Store/Packaging ☐	Supplier ☐
				Quality ☐			
Date: JUN 04 2019	Sequence #: 120 QCS	QTY Affected: 4		MRB (QSI042) 12/16/4			
Description Work Order Deviation		Disposition		Completed By BEB			
- BOLTS, AN3-11A, HOLDING BRACKET DSS54-1 TO BASKET ARE FLUSH WITH NOT, TOO SHORT.		Acceptable to install AN3-12A Bolt.		Lead hand / Supervisor [Signature]			
				QC / QA Coordinator 6102 70 NCR DAS 68 9-89			
Root Cause		FAULT CATEGORY					
Operator ☐	Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐			
Manufacturing Process ☒	Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐			
Equip/Tooling ☐	Crushing ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐			
Handling/Preservation ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐			
Material ☐	Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐			
Product Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐			
Process Improvement ☐	Mislabeled ☐	Fit/Function ☒	Off-set/Set-up ☐				
Human Factors ☐	Other/Details:						